

# Data Sheet 300V Input Micro Family DC-DC Converter Module



#### **Features**

• RoHS Compliant (with F or G pin option)

• DC input range: 180 - 375 V

• Input surge withstand: 400 V for 100 ms

• DC output: 3.3 – 48 V

• Programmable output: 10 to 110%

• Regulation: ±0.4% no load to full load

• Efficiency: Up to 90%

• Maximum operating temp: 100°C, full load

• Power density: up to 90 W per cubic inch

• Height above board: 0.43 in. (10,9 mm)

· Parallelable, with N+M fault tolerance

· Low noise ZCS/ZVS architecture



Shown actual size: 2.28 x 1.45 x 0.5 in 57,9 x 36,8 x 12,7 mm

#### **Product Overview**

These DC-DC converter modules use advanced power processing, control and packaging technologies to provide the performance, flexibility, reliability and cost effectiveness of a mature power component. High frequency ZCS/ZVS switching provides high power density with low noise and high efficiency.

#### **Applications**

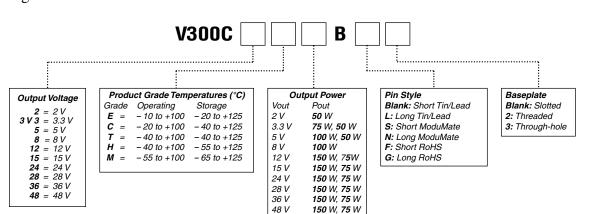
Off-line systems with auto-ranging or PFC front ends, industrial and process control, distributed power, medical, ATE, communications, defense, aerospace

# **Absolute Maximum Ratings**

Parameter	Rating	Unit	Notes
+In to -In voltage	-0.5 to +410	Vdc	
PC to -In voltage	-0.5 to +7.0	Vdc	
PR to –In voltage	-0.5 to +7.0	Vdc	
SC to -Out voltage	-0.5 to +1.5	Vdc	
Isolation voltage			
in to out	3000	Vrms	Test voltage
in to base	1500	Vrms	Test voltage
out to base	500	Vrms	Test voltage
Operating Temperature	-55 to +100	°C	M-Grade
Storage Temperature	-65 to +125	°C	M-Grade
Pin soldering temperature	500 (260)	°F (°C)	<5 sec; wave solde
Pin soldering temperature	750 (390)	°F (°C)	<7 sec; hand solde
Mounting torque	5 (0.57)	in-lbs (N-m)	6 each

## **Part Numbering**

e.g. V300C12T150BL2



For a description of pin options, see page 11.
Baseplate options include slotted flanges, threaded and through-hole.
See page 12 for dimensions.
For other package sizes and power levels, see the Mini (half size) and Maxi (full size) datasheets.

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## MODULE FAMILY ELECTRICAL CHARACTERISTICS

Electrical characteristics apply over the full operating range of input voltage, output load (resistive) and baseplate temperature, unless otherwise specified. All temperatures refer to the operating temperature at the center of the baseplate.

#### **■ MODULE INPUT SPECIFICATIONS**

Parameter	Min	Тур	Max	Unit	Notes	
Operating input voltage	180	300	375	Vdc		
Input surge withstand			400	Vdc	<100 ms	
Undervoltage turn-on		174.6	178.2	Vdc		
Undervoltage turn-off	147.4	152.8		Vdc		
Overvoltage turn-off/on				Vdc	Not included	
Disabled input current			1.2	mA	PC pin low	

#### **■ MODULE OUTPUT SPECIFICATIONS**

Parameter	Min	Тур	Max	Unit	Notes
Output voltage setpoint			±1	% Vout nom.	Nominal input; full load; 25°C
Line regulation		±0.02	±0.20	%	Low line to high line; full load
Temperature regulation		±0.002	±0.005	%/°C	Over operating temperature range
Power sharing accuracy		±2	±5	%	10 to 100% of full load
Programming range	10		110	%	Of nominal output voltage. For trimming below 90% of nominal, a minimum load of 10% of maximum rated power may be required.
+Out to -Out - Absolute Maxin	num Ratings				
2 V			-0.5 to 3.1	Vdc	Externally applied
3.3 V			-0.5 to 4.7	Vdc	Externally applied
5 V			-0.5 to 7.0	Vdc	Externally applied
8 V			-0.5 to 10.9	Vdc	Externally applied
12 V			-0.5 to 16.1	Vdc	Externally applied
15 V			-0.5 to 20.0	Vdc	Externally applied
24 V			-0.5 to 31.7	Vdc	Externally applied
28 V			-0.5 to 36.9	Vdc	Externally applied
36 V			-0.5 to 47.1	Vdc	Externally applied
			-0.5 to 62.9	Vdc	Externally applied

**Note:** For important information relative to applications where the converter modules are subject to continuous dynamic loading, contact Vicor applications engineering at 800-927-9474.

#### ■ THERMAL RESISTANCE AND CAPACITY

Parameter	Min	Тур	Max	Unit	
Baseplate to sink; flat, greased surface		0.24		°C/Watt	
Baseplate to sink; thermal pad (P/N 20265)		0.21		°C/Watt	
Baseplate to ambient		10.9		°C/Watt	
Baseplate to ambient; 1000 LFM		2.8		°C/Watt	
Thermal capacity		48		Watt-sec/°C	

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#### **■ MODULE CONTROL SPECIFICATIONS**

Parameter	Min	Тур	Max	Unit	Notes
PRIMARY SIDE (PC = Primar	y Control; PR = I	Parallel)			
PC bias voltage	5.50	5.75	6.00	Vdc	PC current = 1.0 mA
current limit	1.5	2.1	3.0	mA	PC voltage = 5.5 V
PC module disable	2.3	2.6	2.9	Vdc	Must be able to sink ≥4 mA. See Fig. 1
PC module enable delay		4	7	ms	
PC module alarm			0.5	Vavg	UV, OT, module fault. See Figs. 2 and 4
PC resistance	0.9	1.0	1.1	ΜΩ	See Fig. 2
PR emitter amplitude	5.7	5.9	6.1	Volts	PR load >30 $\Omega$ , <30 pF
PR emitter current	150			mA	
PR receiver impedance	375	500	625	Ω	25°C
PR receiver threshold	2.4	2.5	2.6	Volts	Minimum pulse width: 20 ns
PR drive capability			12	modules	Without PR buffer amplifier
SECONDARY SIDE (SC = Sec	condary Control)	)			
SC bandgap voltage	1.21	1.23	1.25	Vdc	Referenced to -Out
SC resistance	990	1000	1010	Ω	
SC capacitance		0.033		μF	
SC module alarm		0		Vdc	With open trim; referenced to -Out. See Fig. 6

## ■ MODULE GENERAL SPECIFICATIONS

Parameter	Min	Тур	Max	Unit	Notes
Isolation voltage (in to out)	3000			Vrms	Complies with reinforced insulation requirements
Isolation voltage (in to base)	1500			Vrms	Complies with basic insulation requirements
Isolation voltage (out to base)	500			Vrms	Complies with operational insulation requirements
Isolation resistance (in to out)		10		МΩ	
Weight	2.1 (58.7)	2.3 (65.2)	2.5 (71.7)	ounces (grams)	
Temperature limiting	100	115		°C	See Figs. 2 and 4
Agency approvals	С	URus, TÜV, C	E		UL60950-1, CSA0950-1, EN60950-1, IEC60950-1 With a fuse in series with the +Input

Note: Specifications are subject to change without notice.

## 2 Vout, 50 W (e.g. V300C2C50BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	73.9	74.9		%	Nominal input; full load; 25°C
Ripple and noise		120	150	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	2.7	2.8	2.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3.5	4.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		25	Amps	
Current limit	25.5	28.8	33.8	Amps	Output voltage 95% of nominal
Short circuit current	17.5	28.8	33.8	Amps	Output voltage <250 mV

## 3.3 Vout, 75 W (e.g. V300C3V3C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	77.6	79.8		%	Nominal input; full load; 25°C
Ripple and noise		120	150	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	4.14	4.3	4.46	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3.4	5.1	Watts	No load
Load regulation		±0.06	±0.4	%	No load to full load; nominal input
Load current	0		22.7	Amps	
Current limit	23.2	26.2	31.8	Amps	Output voltage 95% of nominal
Short circuit current	15.9	26.2	31.8	Amps	Output voltage <250 mV

## 3.3 Vout, 50 W (e.g. V300C3V3C50BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	76.7	77.7		%	Nominal input; full load; 25°C
Ripple and noise		160	200	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	4.14	4.3	4.46	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		2.7	4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		15.15	Amps	
Current limit	15.5	17.5	20.6	Amps	Output voltage 95% of nominal
Short circuit current	10.6	17.5	20.6	Amps	Output voltage <250 mV

## 5 Vout, 100 W (e.g. V300C5C100BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	80.5	81.5		%	Nominal input; full load; 25°C
Ripple and noise		105	132	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	6.03	6.25	6.47	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4.4	6.6	Watts	No load
Load regulation		±0.1	±0.4	%	No load to full load; nominal input
Load current	0		20	Amps	
Current limit	20.4	23	27	Amps	Output voltage 95% of nominal
Short circuit current	14	23	27	Amps	Output voltage <250 mV

## 5 Vout, 50 W (e.g. V300C5C50BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	79.5	81		%	Nominal input; full load; 25°C
Ripple and noise		72	90	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	6.03	6.25	6.47	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		2.8	4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		10	Amps	
Current limit	10.2	11.5	13.5	Amps	Output voltage 95% of nominal
Short circuit current	7	11.5	13.5	Amps	Output voltage <250 mV

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## 8 Vout, 100 W (e.g.V300C8C100BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	80.2	82.3		%	Nominal input; full load; 25°C
Ripple and noise		220	275	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	9.36	9.7	10.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3.8	4.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		12.5	Amps	
Current limit	12.7	14.4	16.9	Amps	Output voltage 95% of nominal
Short circuit current	8.75	14.4	16.9	Amps	Output voltage <250 mV

## 12 Vout, 150 W (e.g. V300C12C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	84.3	85.3		%	Nominal input; full load; 25°C
Ripple and noise		170	213	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	13.7	14.3	14.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		5	7.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		12.5	Amps	
Current limit	12.7	14.4	16.3	Amps	Output voltage 95% of nominal
Short circuit current	8.75	14.4	16.3	Amps	Output voltage <250 mV

## 12 Vout, 75 W (e.g. V300C12C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	83.5	85		%	Nominal input; full load; 25°C
Ripple and noise		200	250	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	13.7	14.3	14.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4	5.3	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		6.25	Amps	
Current limit	6.37	7.19	8.44	Amps	Output voltage 95% of nominal
Short circuit current	4.37	7.19	8.44	Amps	Output voltage <250 mV

## 15 Vout, 150 W (e.g. V300C15C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.5	86.5		%	Nominal input; full load; 25°C
Ripple and noise		150	188	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	17.1	17.8	18.5	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		7	10.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		10	Amps	
Current limit	10.2	11.5	13	Amps	Output voltage 95% of nominal
Short circuit current	3	11.5	13	Amps	Output voltage <250 mV

## 15 Vout, 75 W (e.g. V300C15C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	84.2	85.2		%	Nominal input; full load; 25°C
Ripple and noise		150	188	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	17.1	17.8	18.5	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3	5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		5	Amps	
Current limit	5.1	5.75	6.75	Amps	Output voltage 95% of nominal
Short circuit current	3.5	5.75	6.75	Amps	Output voltage <250 mV

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## 24 Vout, 150 W (e.g. V300C24C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.5	86.5		%	Nominal input; full load; 25°C
Ripple and noise		150	188	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	27.1	28.1	29.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4.9	7.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		6.25	Amps	
Current limit	6.37	7.19	8.44	Amps	Output voltage 95% of nominal
Short circuit current	3.5	7.19	8.15	Amps	Output voltage <250 mV

## 24 Vout, 75 W (e.g. V300C24C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	84.7	86.4		%	Nominal input; full load; 25°C
Ripple and noise		100	125	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	27.1	28.1	29.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		2.1	3.8	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		3.13	Amps	
Current limit	3.19	3.6	4.23	Amps	Output voltage 95% of nominal
Short circuit current	2.19	3.6	4.23	Amps	Output voltage <250 mV

## 28 Vout, 150 W (e.g. V300C28C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.5	86.5		%	Nominal input; full load; 25°C
Ripple and noise		180	225	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	31.5	32.7	33.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4.6	6.9	Watts	No load
Load regulation		±0.02	±0.3	%	No load to full load; nominal input
Load current	0		5.36	Amps	
Current limit	5.46	6.16	6.97	Amps	Output voltage 95% of nominal
Short circuit current	3.75	6.16	6.97	Amps	Output voltage <250 mV

## 28 Vout, 75 W (e.g. V300C28C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86	87.3		%	Nominal input; full load; 25°C
Ripple and noise		65	82	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	31.5	32.7	33.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4.3	5.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		2.68	Amps	
Current limit	2.73	3.08	3.62	Amps	Output voltage 95% of nominal
Short circuit current	1.87	3.08	3.62	Amps	Output voltage <250 mV

## 36 Vout, 150 W (e.g. V300C36C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.5	87		%	Nominal input; full load; 25°C
Ripple and noise		300	375	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	40.4	41.9	43.4	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4.8	5.6	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		4.17	Amps	
Current limit	4.25	4.8	5.63	Amps	Output voltage 95% of nominal
Short circuit current	2.91	4.8	5.63	Amps	Output voltage <250 mV

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## 36 Vout, 75 W (e.g. V300C36C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	82.5	85.6		%	Nominal input; full load; 25°C
Ripple and noise		99	124	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	40.4	41.9	43.4	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		4	6.2	Watts	No load
Load regulation		±0	±0.2	%	No load to full load; nominal input
Load current	0		2.08	Amps	
Current limit	2.12	2.39	2.81	Amps	Output voltage 95% of nominal
Short circuit current	1.45	2.39	2.81	Amps	Output voltage <250 mV

## 48 Vout, 150 W (e.g. V300C48C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86.5	88.2		%	Nominal input; full load; 25°C
Ripple and noise		55	69	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	53.7	55.7	57.7	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3.5	6.1	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		3.13	Amps	
Current limit	3.19	3.6	4.22	Amps	Output voltage 95% of nominal
Short circuit current	2.19	3.6	4.22	Amps	Output voltage <250 mV

# 48 Vout, 75 W (e.g. V300C48C75BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	83	86		%	Nominal input; full load; 25°C
Ripple and noise		400	500	mV	p-p; Nominal input; full load; 20MHz bandwith
Output OVP setpoint	53.7	55.7	57.7	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		3.2	4.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		1.56	Amps	
Current limit	1.59	1.79	2.11	Amps	Output voltage 95% of nominal
Short circuit current	1.09	1.79	2.11	Amps	Output voltage <250 mV

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#### Module Enable/Disable

The module may be disabled by pulling PC below 2.3 V with respect to the –Input. This may be done with an open collector transistor, relay, or optocoupler. Multiple converters may be disabled with a single transistor or relay either directly or via "OR'ing" diodes. See Figure 1.

# **Primary Auxiliary Supply**

At 5.7 V, PC can source up to 1.5 mA. In the example shown in Figure 3, PC powers a module enabled LED.

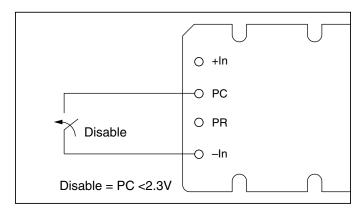


Figure 1 — Module enable/disable.

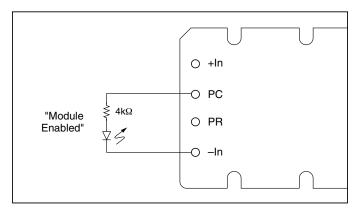


Figure 3 — LED on-state indicator.

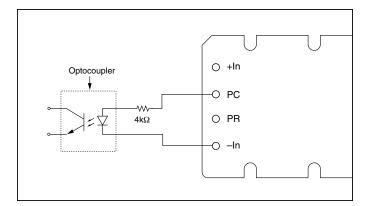


Figure 5 — Isolated on-state indicator.

#### **Module Alarm**

The module contains "watchdog" circuitry which monitors input voltage, operating temperature and internal operating parameters. In the event that any of these parameters are outside of their allowable operating range, the module will shut down and PC will go low. PC will periodically go high and the module will check to see if the fault (as an example, overtemperature) has cleared. If the fault has not been cleared, PC will go low again and the cycle will restart. The SC pin will go low in the event of a fault and return to its normal state after the fault has been cleared. See Figures 2 and 4.

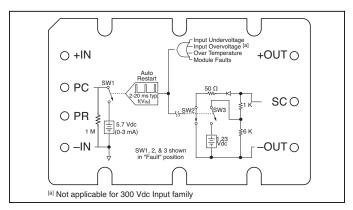


Figure 2 — PC/SC module alarm logic.

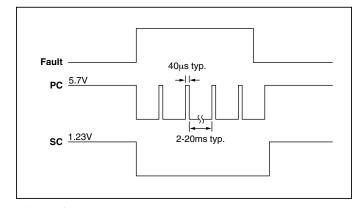


Figure 4 — PC/SC module alarm timing.

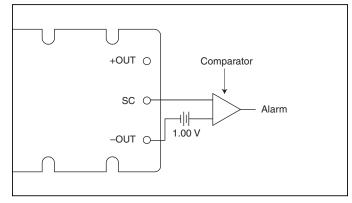


Figure 6 — Secondary side on-state indicator.

#### **Output Voltage Programming**

The output voltage of the converter can be adjusted or programmed via fixed resistors, potentiometers or voltage DACs. See Figures 7 and 8.

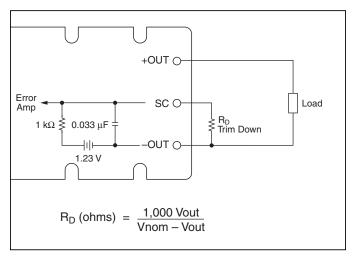
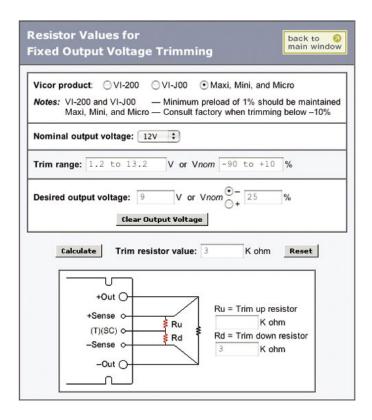


Figure 7 — Output voltage trim down circuit.

#### **Trim Down**

- 1. This converter is <u>not</u> a constant power device it has a constant current limit. Hence, available output power is reduced by the same percentage that output voltage is trimmed down. Do not exceed maximum rated output current.
- 2. The trim down resistor must be connected to the –Out pin.



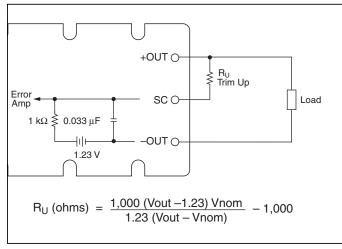


Figure 8 — Output voltage trim up circuit.

#### Trim Up

- The converter is rated for a maximum delivered power. To ensure that maximum rated power is not exceeded, reduce maximum output current by the same percentage increase in output voltage.
- 2. The trim up resistor must be connected to the +Out pin.
- 3. Do not trim the converter above maximum trim range (typically +10%) or the output over voltage protection circuitry may be activated.

#### Trim resistor values calculated automatically:

On-line calculators for trim resistor values are available on the vicor website at: vicorpower.com/tools.

Resistor values can be calculated for fixed trim up, fixed trim down and for variable trim up or down.

In addition to trimming information, the web site and the Applications Manual also include design tips, applications circuits, EMC suggestions, thermal design guidelines and PDF data sheets for all available Vicor products.

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#### **Parallel Operation**

The PR pin supports paralleling for increased power with N+1 (N+M) redundancy and phased array capability. Modules of the same input voltage, output voltage, and power level will current share if all PR pins are suitably interfaced.

Compatible interface architectures include the following:

DC coupled single-wire interface. All PR pins are directly connected to one another. This interface supports current sharing but is not fault tolerant. Negative In pins must be tied to the same electric potential. Up to three converters may be paralleled by this method. See Figure 9.

AC coupled single-wire interface. All PR pins are connected to a single communication bus through 0.001  $\mu F$  (500 V) capacitors. This interface supports current sharing and is fault tolerant except for the communication bus. Up to three converters may be paralleled by this method. See Figure 10.

*Transformer coupled interface*. For paralleling four or more converters a transformer coupled interface is required. For details on this configuration please refer to the design guide referenced in the following technical information section.

#### **Technical Information**

For additional technical information contained in the *Design Guide and Applications Manual for Maxi, Mini, Micro Family DC-DC Converters and Accessory Modules*, click on the link below:

http://www.vicorpower.com/mmmguide

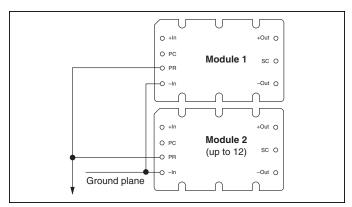


Figure 9 — DC coupled single-wire interface.

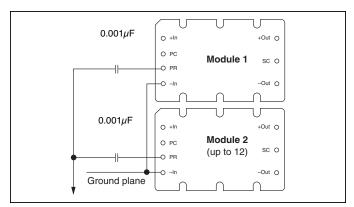
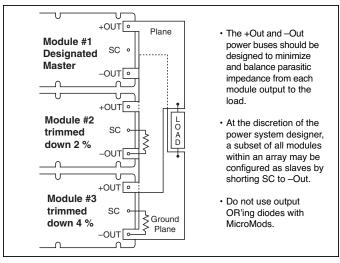


Figure 10 — AC coupled single-wire interface.



*Figure 11* — N+1 module array output connections.

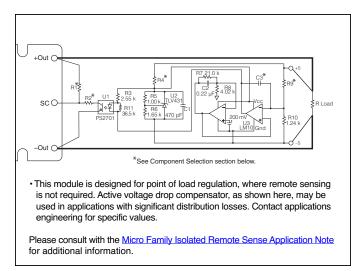


Figure 12 — Voltage drop compensation.

#### **■ PIN STYLES\***

Designator	Description	Notes
(None)	Short Tin/Lead	Requires in-board, mounting
L	Long Tin/Lead	On-board mounting for 0.065" boards
S	Short ModuMate	SurfMate or in-board socket mounting
N	Long ModuMate	On-board socket mounting
F	Short RoHS	Select for RoHS compliant in-board solder, socket, or SurfMate mounting
G	Long RoHS	Select for RoHS compliant on-board solder or socket mounting

<sup>\*</sup> Pin style designator follows the "B" after the output power and precedes the baseplate designator.

Ex. V300C12T150BN2 - Long ModuMate Pins

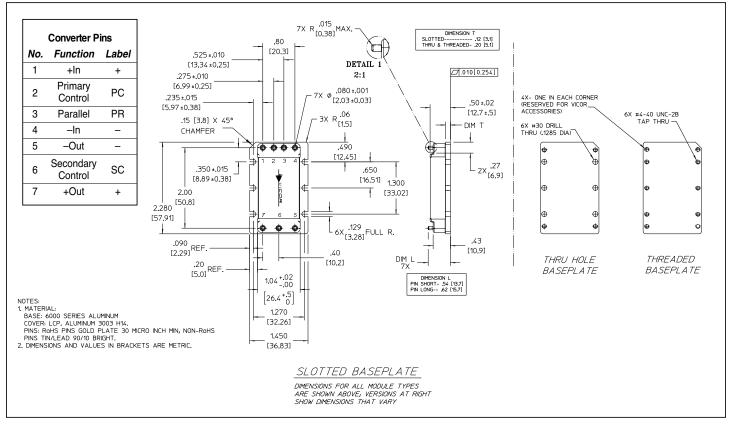


Figure 13 — Module outline

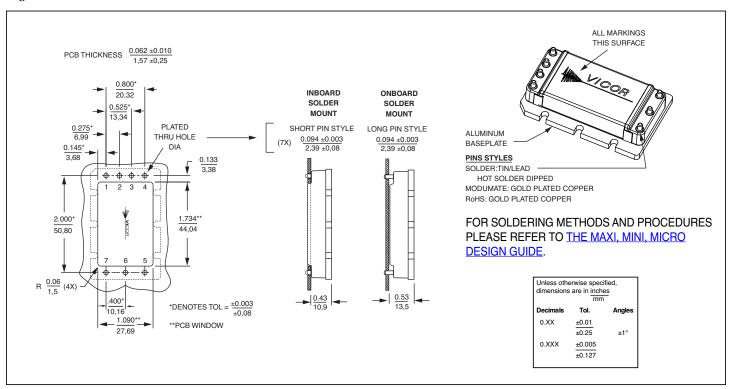


Figure 14 — PCB mounting specifications

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