

Features

- DC input range: 66 154 V (continuous)
- Encapsulated circuitry for shock and vibration resistance
- Extended temperature range (-55 to +100°C)
- Input surge withstand: 250 V for 100 ms
- DC output: 3.3 48 V
- Programmable output: 10 to 110%
- Regulation: ±0.2% no load to full load
- Efficiency: Up to 90%
- Maximum operating temp: 100°C, full load
- Power density: up to 80 W per cubic inch
- Height above board: 0.43 in. (10,9 mm)
- Parallelable, with N+M fault tolerance
- · Low noise ZCS/ZVS architecture
- RoHS Compliant (with F or G pin option)
- · Agency approvals

Product Overview

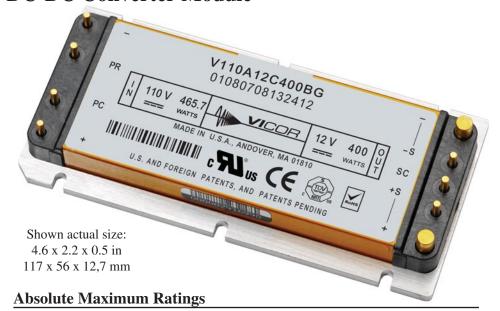
These DC-DC converter modules use advanced power processing, control and packaging technologies to provide the performance, flexibility, reliability and cost effectiveness of a mature power component. High frequency ZCS/ZVS switching provides high power density with low noise and high efficiency.

Applications

Railway/Transportation system applications including communications systems, information display, lighting, control systems, ticket machines, passenger entertainment, public address systems, door control, industrial power systems and power generation systems.

Data Sheet 110V Input Maxi Family DC-DC Converter Module

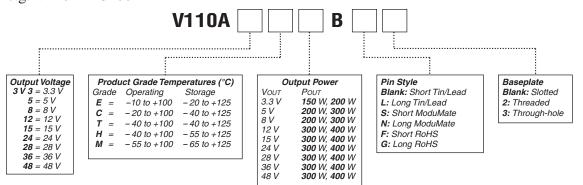




Parameter	Rating	Unit	Notes
+In to -In voltage	-0.5 to +260	Vdc	
PC to –In voltage	-0.5 to +7.0	Vdc	
PR to –In voltage	-0.5 to +7.0	Vdc	
SC to –Out voltage	-0.5 to +1.5	Vdc	
-Sense to -Out voltage	1.0	Vdc	
Isolation voltage in to out	3000	Vrms	Test voltage
in to base	1500	Vrms	Test voltage
out to base	500	Vrms	Test voltage
Operating Temperature	-55 to +100	°C	M-Grade
Storage Temperature	-65 to +125	°C	M-Grade
Din coldering temperature	500 (260)	°F (°C)	<5 sec; wave solde
Pin soldering temperature —	750 (390)	°F (°C)	<7 sec; hand solde
Mounting torque	5 (0.57)	in-lbs (N-m)	6 each

Part Numbering

e.g. V110A24C400BL



For a description of pin options, see page 11.

Baseplate options include slotted flanges, threaded and through-hole.

See page 12 for dimensions.

For other package sizes and power levels, see the Mini (half size) and Micro (quarter size) datasheets.

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MODULE FAMILY ELECTRICAL CHARACTERISTICS

Electrical characteristics apply over the full operating range of input voltage, output load (resistive) and baseplate temperature, unless otherwise specified. All temperatures refer to the operating temperature at the center of the baseplate.

■ MODULE INPUT SPECIFICATIONS

Parameter	Min	Тур	Max	Unit	Notes
Operating input voltage	66	110	154	Vdc	EN50155
Input surge withstand			250	Vdc	<100 ms
Undervoltage turn-on		64	65.4	Vdc	
Undervoltage turn-off	54	56		Vdc	
Overvoltage turn-off/on	155.5	161.7	169.4	Vdc	
Disabled input current			1.3	mA	PC pin low

■ MODULE OUTPUT SPECIFICATIONS

Parameter	Min	Тур	Max	Unit	Notes
Output voltage setpoint			±1	% Vout nom.	Nominal input; full load; 25°C
Line regulation		±0.02	±0.20	%	Low line to high line; full load
Temperature regulation		±0.002	±0.005	% / °C	Over operating temperature range
Power sharing accuracy		±2	±5	%	10 to 100% of full load
Programming range	10		110	%	Of nominal output voltage. For trimming below 90% of nominal, a minimum load of 10% of maximum rated power may be required.
+Out to -Out, +Sense to -Out -	- Absolute Maxi	imum Ratings			
3.3 V			-0.5 to 4.7	Vdc	Externally applied
5 V			–0.5 to 7.0	Vdc	Externally applied
8 V			-0.5 to 10.9	Vdc	Externally applied
12 V			-0.5 to 16.1	Vdc	Externally applied
15 V			-0.5 to 20.0	Vdc	Externally applied
24 V			-0.5 to 31.7	Vdc	Externally applied
28 V			-0.5 to 36.9	Vdc	Externally applied
			-0.5 to 47.4	Vdc	Externally applied
36 V					

Note: For important information relative to applications where the converter modules are subject to continuous dynamic loading, contact Vicor applications engineering at 800-927-9474.

■ THERMAL RESISTANCE AND CAPACITY

Parameter	Min	Тур	Max	Unit	
Baseplate to sink; flat, greased surface		0.08		°C/Watt	
Baseplate to sink; thermal pad (P/N 20265)		0.07		°C/Watt	
Baseplate to ambient		4.9		°C/Watt	
Baseplate to ambient; 1000 LFM		1.1		°C/Watt	
Thermal capacity		165		Watt-sec/°C	

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MODULE FAMILY ELECTRICAL CHARACTERISTICS (CONT.)

■ MODULE CONTROL SPECIFICATIONS

Parameter	Min	Тур	Max	Unit	Notes
PRIMARY SIDE (PC = Primar	y Control; PR = I	Parallel)			
PC bias voltage current limit	5.50 1.5	5.75 2.1	6.00 3.0	Vdc mA	PC current = 1.0 mA PC voltage = 5.5 V
PC module disable	2.3	2.6	2.9	Vdc	Must be able to sink ≥4 mA. See Fig. 1
PC module enable delay		4	7	ms	
PC module alarm			0.5	Vavg	UV, OT, module fault. See Figs. 2 and 4
PC resistance	0.9	1.0	1.1	ΜΩ	See Fig. 2
PR emitter amplitude	5.7	5.9	6.1	Volts	PR load >30 Ω, <30 pF
PR emitter current	150			mA	
PR receiver impedance	375	500	625	Ω	25°C
PR receiver threshold	2.4	2.5	2.6	Volts	Minimum pulse width: 20 ns
PR drive capability			12	modules	Without PR buffer amplifier
SECONDARY SIDE (SC = Se	condary Control)				
SC bandgap voltage	1.21	1.23	1.25	Vdc	Referenced to -Sense
SC resistance	990	1000	1010	Ω	
SC capacitance		0.033		μF	
SC module alarm		0		Vdc	With open trim; referenced to -Sense. See Fig. 6

■ MODULE GENERAL SPECIFICATIONS

Parameter	Min	Тур	Max	Unit	Notes
Remote sense (total drop)			0.5	Vdc	0.25 V per leg (senses must be closed)
Isolation test voltage					
in to out	3000			Vrms	Complies with reinforced insulation requirements
in to base	1500			Vrms	Complies with basic insulation requirements
out to base	500			Vrms	Complies with operational insulation requirements
Isolation resistance (in to out)		10		МΩ	
Weight	7.4 (209.3)	8.2 (232.5)	9.0 (255.7)	ounces (grams)	
Temperature limiting	100	115		°C	See Figs. 2 and 4
Agency approvals	C	:URus, TÜV, Cl	E		UL60950-1, EN60950-1, CSA60950-1, IEC60950 With appropriate fuse in series with the +Input

Note:

Specifications are subject to change without notice.

■ MODULE SPECIFIC OPERATING SPECIFICATIONS

3.3 Vout, 200 W (e.g. V110A3V3C200BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	79	81		%	Nominal input; full load; 25°C
Ripple and noise		90	113	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	4.14	4.3	4.46	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		6.1	8.2	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		60.6	Amps	
Current limit	61.8	69.7	81.9	Amps	Output voltage 95% of nominal
Short circuit current	42.4	69.7	81.9	Amps	Output voltage <250 mV

3.3 Vout, 150 W (e.g. V110A3V3C150BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	80.5	81.8		%	Nominal input; full load; 25°C
Ripple and noise		85	107	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	4.14	4.3	4.46	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		6.1	7	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		45.45	Amps	
Current limit	46.4	52.3	61.5	Amps	Output voltage 95% of nominal
Short circuit current	31.8	52.3	61.5	Amps	Output voltage <250 mV

5 Vout, 300 W (e.g. V110A5C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	83	84.2		%	Nominal input; full load; 25°C
Ripple and noise		80	100	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	6.03	6.25	6.47	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		12.1	13.1	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		60	Amps	
Current limit	61.2	69	81	Amps	Output voltage 95% of nominal
Short circuit current	42	69	81	Amps	Output voltage <250 mV

5 Vout, 200 W (e.g. V110A5C200BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	84.5	85.5		%	Nominal input; full load; 25°C
Ripple and noise		166	208	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	6.03	6.25	6.47	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		8.3	9.7	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		40	Amps	
Current limit	40.8	46	54	Amps	Output voltage 95% of nominal
Short circuit current	28	46	54	Amps	Output voltage <250 mV

8 Vout, 300 W (e.g. V110A8C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	84.5	86.5		%	Nominal input; full load; 25°C
Ripple and noise		215	269	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	9.36	9.7	10.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		9	10	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		37.5	Amps	
Current limit	38.2	43.1	50.7	Amps	Output voltage 95% of nominal
Short circuit current	26.2	43.1	50.7	Amps	Output voltage <250 mV

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■ MODULE SPECIFIC OPERATING SPECIFICATIONS

8 Vout, 200 W (e.g. V110A8C200BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86.8	87.7		%	Nominal input; full load; 25°C
Ripple and noise		220	275	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	9.36	9.7	10.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		5.4	6.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Output Current	0		25	Amps	
Current limit	25.5	28.8	33.8	Amps	Output voltage 95% of nominal
Short circuit current	6	28.8	33.8	Amps	Output voltage <250 mV

12 Vout, 400 W (e.g. V110A12C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85	85.9		%	Nominal input; full load; 25°C
Ripple and noise		240	300	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	13.7	14.3	14.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		12.7	13.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		33.33	Amps	
Current limit	33.9	38.3	45	Amps	Output voltage 95% of nominal
Short circuit current	23.3	38.3	45	Amps	Output voltage <250 mV

12 Vout, 300 W (e.g. V110A12C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86	87		%	Nominal input; full load; 25°C
Ripple and noise		240	300	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	13.7	14.3	14.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		7.9	9	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		25	Amps	
Current limit	25.5	28.8	33.8	Amps	Output voltage 95% of nominal
Short circuit current	17.5	28.8	33.8	Amps	Output voltage <250 mV

15 Vout, 400 W (e.g. V110A15C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.9	87.4		%	Nominal input; full load; 25°C
Ripple and noise		184	230	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	17.1	17.8	18.5	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		12.9	13.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		26.67	Amps	
Current limit	27.2	30.7	36.1	Amps	Output voltage 95% of nominal
Short circuit current	10	30.7	36.1	Amps	Output voltage <250 mV

15 Vout, 300 W (e.g. V110A15C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	87	87.8		%	Nominal input; full load; 25°C
Ripple and noise		250	313	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	17.1	17.8	18.5	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		10	11.7	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		20	Amps	
Current limit	20.4	23	27	Amps	Output voltage 95% of nominal
Short circuit current	14	23	27	Amps	Output voltage <250 mV

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24 Vout, 400 W (e.g. V110A24C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	85.6	86.6		%	Nominal input; full load; 25°C
Ripple and noise		140	175	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	27.1	28.1	29.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		14.6	15.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		16.67	Amps	
Current limit	17	19.2	22.6	Amps	Output voltage 95% of nominal
Short circuit current	11.6	19.2	22.6	Amps	Output voltage <250 mV

24 Vout, 300 W (e.g. V110A24C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	87.5	88.9		%	Nominal input; full load; 25°C
Ripple and noise		195	244	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	27.1	28.1	29.1	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		7.9	10.3	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		12.5	Amps	
Current limit	12.7	14.4	16.9	Amps	Output voltage 95% of nominal
Short circuit current	8.75	14.4	16.9	Amps	Output voltage <250 mV

28 Vout, 400 W (e.g. V110A28C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	87	87.7		%	Nominal input; full load; 25°C
Ripple and noise		160	200	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	31.5	32.7	33.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		14.4	15.4	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		14.28	Amps	
Current limit	14.5	16.4	20	Amps	Output voltage 95% of nominal
Short circuit current	10	16.4	20	Amps	Output voltage <250 mV

28 Vout, 300 W (e.g. V110A28C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86.7	87.7		%	Nominal input; full load; 25°C
Ripple and noise		225	282	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	31.5	32.7	33.9	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		10.9	11.8	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		10.71	Amps	
Current limit	10.9	12.3	14.5	Amps	Output voltage 95% of nominal
Short circuit current	7.49	12.3	14.5	Amps	Output voltage <250 mV

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36 Vout, 400 W (e.g. V110A36C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	88	88.8		%	Nominal input; full load; 25°C
Ripple and noise		160	200	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	40.4	41.9	43.4	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		10.1	12.5	Watts	No load
Load regulation		±0.01	±0.2	%	No load to full load; nominal input
Load current	0		11.11	Amps	
Current limit	11.3	12.8	15	Amps	Output voltage 95% of nominal
Short circuit current	3.2	12.8	15	Amps	Output voltage <250 mV

36 Vout, 300 W (e.g. V110A36C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	87	89		%	Nominal input; full load; 25°C
Ripple and noise		140	175	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	40.4	41.9	43.4	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		7.9	8.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		8.33	Amps	
Current limit	8.49	9.58	11.3	Amps	Output voltage 95% of nominal
Short circuit current	5.83	9.58	11.3	Amps	Output voltage <250 mV

48 Vout, 400 W (e.g. V110A48C400BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	88.4	89.9		%	Nominal input; full load; 25°C
Ripple and noise		150	188	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	53.7	55.7	57.7	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		11.6	12.8	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		8.33	Amps	
Current limit	8.49	9.58	11.3	Amps	Output voltage 95% of nominal
Short circuit current	5.83	9.58	11.3	Amps	Output voltage <250 mV

48 Vout, 300 W (e.g. V110A48C300BL)

Parameter	Min	Тур	Max	Unit	Notes
Efficiency	86	87.5		%	Nominal input; full load; 25°C
Ripple and noise		300	375	mV	p-p; Nominal input; full load; 20 MHz bandwith
Output OVP setpoint	53.7	55.7	57.7	Volts	25°C; recycle input voltage to restart (>100 ms off)
Dissipation, standby		7.7	10.5	Watts	No load
Load regulation		±0.02	±0.2	%	No load to full load; nominal input
Load current	0		6.25	Amps	
Current limit	6.37	7.19	8.44	Amps	Output voltage 95% of nominal
Short circuit current	4.37	7.19	8.44	Amps	Output voltage <250 mV

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Module Enable/Disable

The module may be disabled by pulling PC below 2.3 V with respect to the –Input. This may be done with an open collector transistor, relay, or optocoupler. Multiple converters may be disabled with a single transistor or relay either directly or via "OR'ing" diodes. See Figure 1.

Primary Auxiliary Supply

At 5.7 V, PC can source up to 1.5 mA. In the example shown in Figure 3, PC powers a module enabled LED.

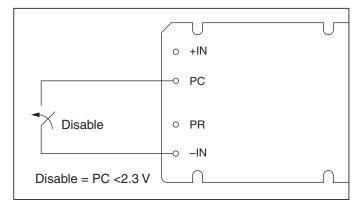


Figure 1 — Module enable/disable.

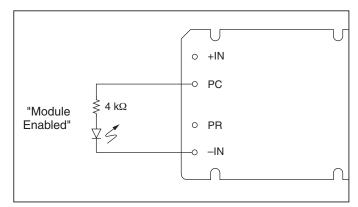
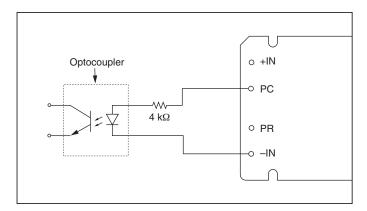


Figure 3 — LED on-state indicator.



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Figure 5 — Isolated on-state indicator.

Module Alarm

The module contains "watchdog" circuitry which monitors input voltage, operating temperature and internal operating parameters. In the event that any of these parameters are outside of their allowable operating range, the module will shut down and PC will go low. PC will periodically go high and the module will check to see if the fault (as an example, overtemperature) has cleared. If the fault has not been cleared, PC will go low again and the cycle will restart. The SC pin will go low in the event of a fault and return to its normal state after the fault has been cleared. See Figures 2 and 4.

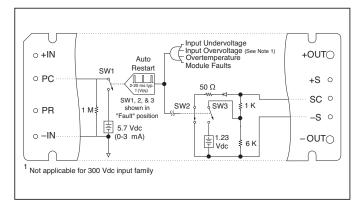


Figure 2 — PC/SC module alarm logic.

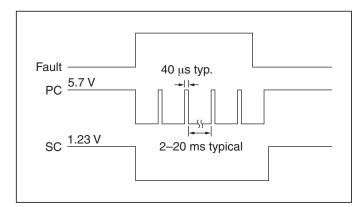


Figure 4 — *PC/SC module alarm timing.*

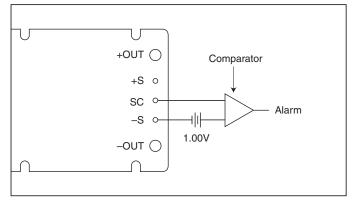


Figure 6 — *Secondary side on-state indicator.*

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Output Voltage Programming

The output voltage of the converter can be adjusted or programmed via fixed resistors, potentiometers or voltage DACs. See Figures 7 and 8.

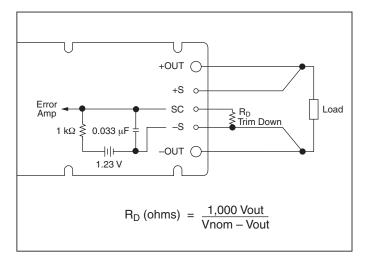
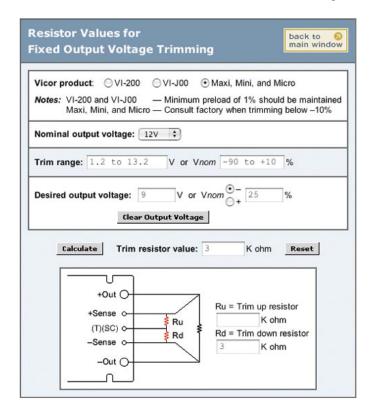


Figure 7 — Output voltage trim down circuit.

Trim Down

- This converter is <u>not</u> a constant power device it has a constant current limit. Hence, available output power is reduced by the same percentage that output voltage is trimmed down. Do not exceed maximum rated output current.
- 2. The trim down resistor must be connected to the –Sense pin.



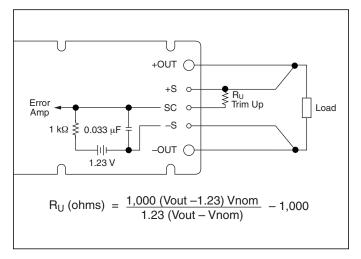


Figure 8 — Output voltage trim up circuit.

Trim Up

- The converter is rated for a maximum delivered power. To
 ensure that maximum rated power is not exceeded, reduce
 maximum output current by the same percentage increase in
 output voltage.
- 2. The trim up resistor must be connected to the +Sense pin.
- Do not trim the converter above maximum trim range (typically +10%) or the output over voltage protection circuitry may be activated.

Trim resistor values calculated automatically:

On-line calculators for trim resistor values are available on the vicor website at: <u>vicorpower.com/tools</u>.

Resistor values can be calculated for fixed trim up, fixed trim down and for variable trim up or down.

In addition to trimming information, the web site and the Applications Manual also include design tips, applications circuits, EMC suggestions, thermal design guidelines and PDF data sheets for all available Vicor products.

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Parallel Operation

The PR pin supports paralleling for increased power with N+1 (N+M) redundancy and phased array capability. Modules of the same input voltage, output voltage, and power level will current share if all PR pins are suitably interfaced.

Compatible interface architectures include the following:

DC coupled single-wire interface. All PR pins are directly connected to one another. This interface supports current sharing but is not fault tolerant. Negative In pins must be tied to the same electric potential. Up to three converters may be paralleled by this method. See Figure 9.

AC coupled single-wire interface. All PR pins are connected to a single communication bus through 0.001 μF (500 V) capacitors. This interface supports current sharing and is fault tolerant except for the communication bus. Up to three converters may be paralleled by this method. See Figure 10.

Transformer coupled interface. For paralleling four or more converters a transformer coupled interface is required. For details on this configuration please refer to the design guide referenced in the following technical information section.

Technical Information

For additional technical information contained in the *Design Guide and Applications Manual for Maxi, Mini, Micro Family DC-DC Converters and Accessory Modules*, click on the link below:

http://www.vicorpower.com/mmmguide

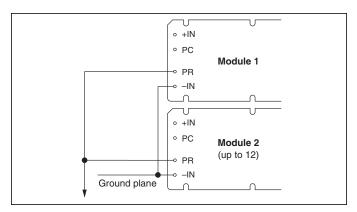


Figure 9 — DC coupled single-wire interface.

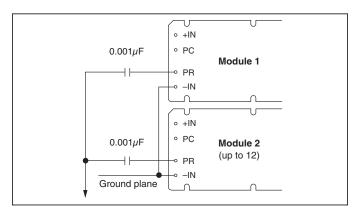
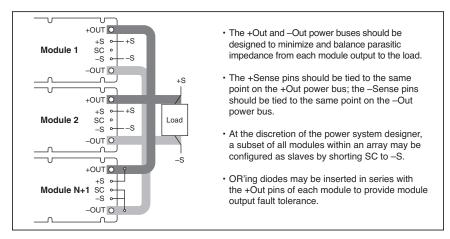


Figure 10 — *AC coupled single-wire interface.*

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CONTROL FUNCTIONS - PR PIN (CONT.)



+OUT O
+S o
SC o
-S o
+Sense from other modules in the array

Figure 12 — *OR'ing diodes connections.*

Figure 11 — N+1 module array output connections.

■ PIN STYLES*

Designator	Description	Notes
(None)	Short Tin/Lead	Requires in-board, mounting
L	Long Tin/Lead	On-board mounting for 0.065" boards
S	Short ModuMate	SurfMate or in-board socket mounting
N	Long ModuMate	On-board socket mounting
F	Short RoHS	Select for RoHS compliant in-board solder, socket, or SurfMate mounting
G	Long RoHS	Select for RoHS compliant on-board solder or socket mounting

^{*} Pin style designator follows the "B" after the output power and precedes the baseplate designator. Ex. V110A12T400BN2 — Long ModuMate Pins

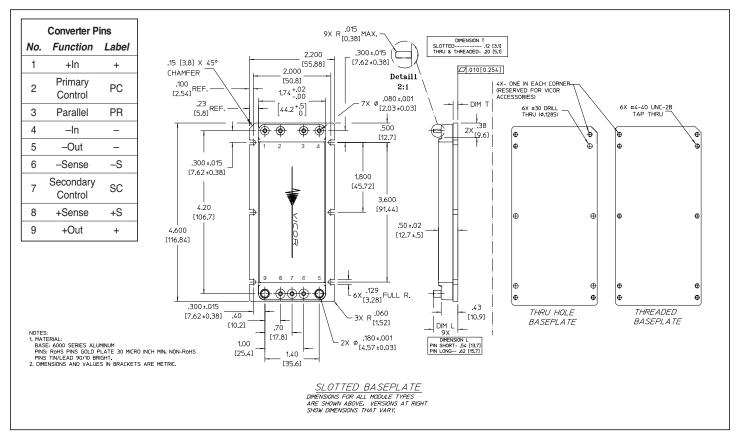


Figure 13 — Module outline

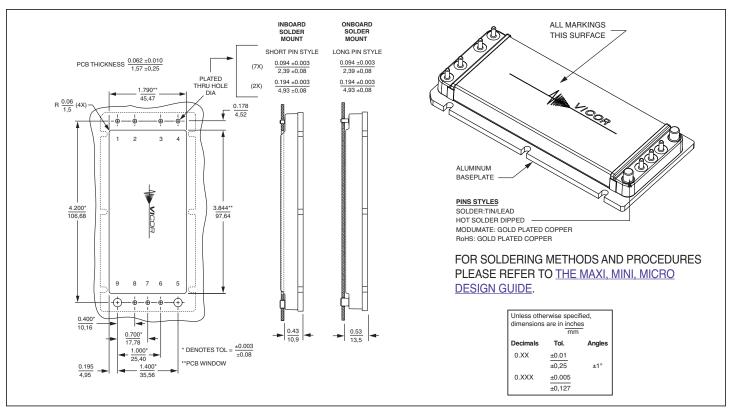


Figure 14 — PCB mounting specifications

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